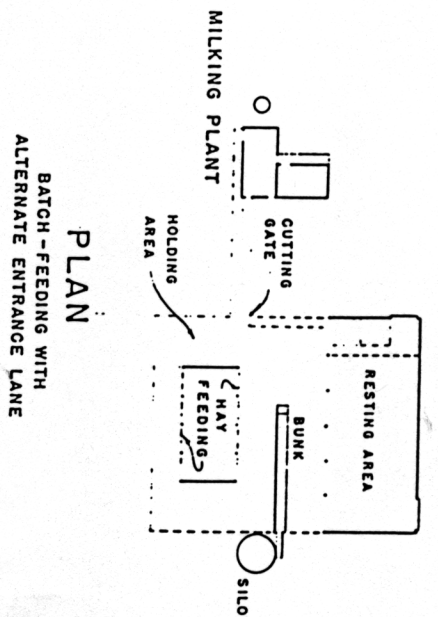


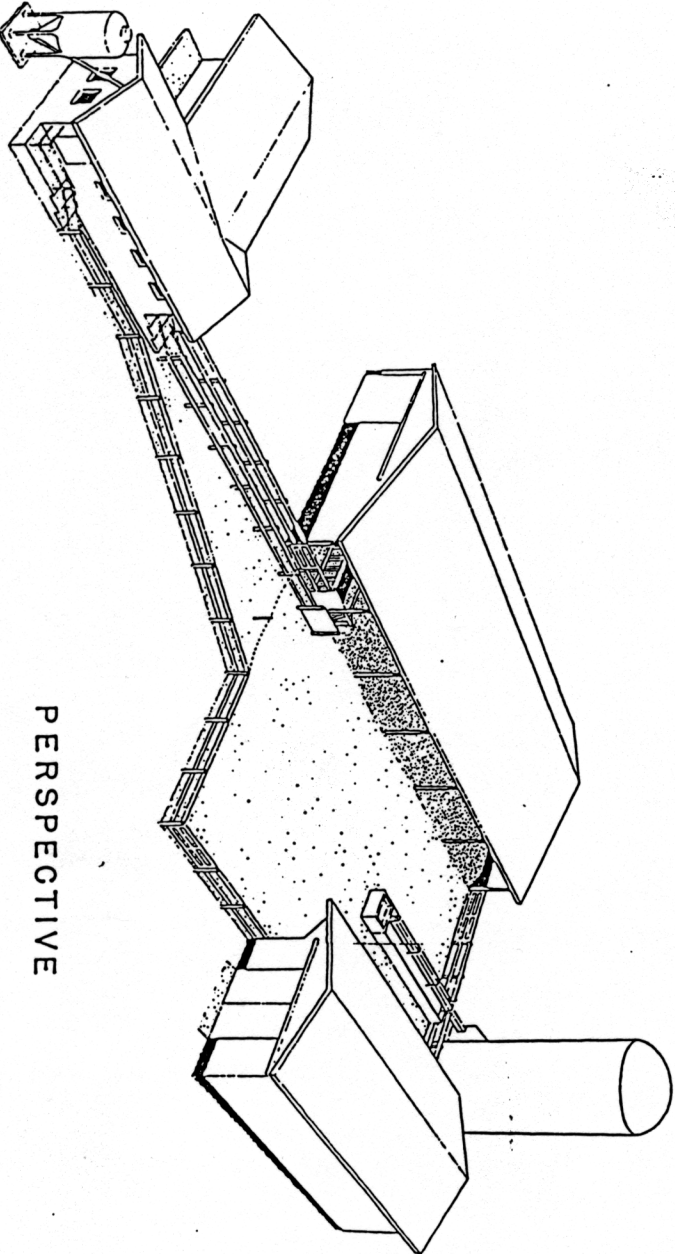
PLAN

FREE-CHOICE FEEDING



PLAN

BATCH-FEEDING WITH ALTERNATE ENTRANCE LANE



PERSPECTIVE